5/44

DART AEROSPACE LTD	Work Order:	24598
Description: Spacepod Hardware Kit	Part Number:	K10018
Dwg:	Qty:	Z Kits
Ref: K10018		Page 1 of 1

Step	Location	Procedure	Ву	Date	Qty	
1	DC	Issue Traveler (1) K10018 requires (2) D2174-041. (1) D2174-041 consists of (1) D2174-1; (1) D2175-1; (1) D2175-2	KJ	05.10.18	2	
2	KP ALSY	Pick: Packing Kit           Qty         Part Number         Description         Batch           2         D2174-041         Web Assembly         /3 2 4 3/9           1         D2985         Decal         B2 4 5 6 5           16         AKS7-1032-130         Insert         M 8 2 3 3           8         AN3-3A         Bolt         M 7 6 7 3           8         AN3H4A         Bolt (or AN3H4)         6 M 7 6 7 1           36         AN525-10R7         Screw         M 7 6 3 4           8         AN960JD10         Washer         M 7 6 3 4           16         AN960JD10L         Washer         M 6 12           16         MS21042L3         Nut (or -3)         M 17 6 5 2           8         MS24694S67         Screw         M 17 3 7	m 18 pm	822 8822 05/11/02	d	
3	QC4	Inspect Kit 100% for Completeness on the W/O	CI	05/11/02	a	
4	ST	Identify and Stock	le	05/11/02	2	CZ
5	AC	Cost / part: 86, 47 Close W/O 73, 76	545	05-11-03	2	
6	DC	Close W/O 73, 76 Inspect Level 21	9	05-11-03	2	

Rev	Date	Change	Revised By	Approved
Α	03.03.26	New issue	KJ/RF	
В	04.06.09	Remove procedure for D2174-1/D2175	KJ/RF	
С	04.08.30	Removed assembly of D2174-041	K <sub>l</sub> /JLM (	bell



## Dart Aerospace Ltd

	WORK ORDER CHANGES									
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector				
	STEP	STEP PROCEDURE CHANGE		STEP PROCEDURE CHANGE By Date	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE By Date Qty Approval Mfg / Design Mgr				

	WORK ORDER NON-CONFORMANCE (NCR)									
	Description of NC		Varification	-ifi4i AI						
STEP	Section A	Initial Design Mgr	Action Description  Design Mgr	Sign & Date	Section C	Design Mgr	Approval QC Inspector			
	r									
						:				
	STEP	STEP Description of NC Section A	STEP Description of NC Section A Initial Design Mgr	STEP  Description of NC Section A  Description of NC Section A  Corrective Action Section B  Initial Design Mgr Design Mgr Design Mgr	STEP  Description of NC Section A  Description of NC Section A  Corrective Action Section B  Initial Design Mgr Design Mgr Design Mgr Date	STEP  Description of NC Section A  Description of NC Section A  Corrective Action Section B  Initial Design Mgr Action Description Design Mgr Design Mgr  Verification Section C	STEP  Description of NC Section A  Description of NC Section A  Design Mgr  Corrective Action Section B  Initial Design Mgr Design Mgr  Corrective Action Description Design Mgr  Corrective Action Description Design Mgr  Corrective Action Section B  Verification Section C  Design Mgr  Design Mgr  Design Mgr			

Part No:	PAR #:	Fault Category: No	CR:	Yes No DQA:	Date: <u>05////03</u>
NOTE: Date & initial all entries				QA: N/C Closed:	Date:

## Job Costing Report

Dart Aerospace Ltd.

Hawkesbury

Oct 18, 2005 11:00 am

Work Order No : 0024598

Project Name : K10018
Project For : WK544
Work Order Type : Main
Main WO Number :

House Part Number: K10018

Amount Req'd: 2
Amount Done: 0
Start Date: 10-18-05

Est Finish Date : 11-05-05 Act Finish Date :

Drawings Reqd : No Ok for Approval : Approval Rec'd :

Department Code:

Burden Flags : NNNNNNN Burden Flags : NNNNN WO Status : Open

Invoice State : Not Invoiced

Invoice Date :

Description : Spacepod Hardware Kit Invoice Number :

Manufactured : Ves Invoice Amount : 0.00

Order Entry No:

OE Value : 0.00

Est Mark Up : 0.000% Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

		Estimated	Actual	Var. %	Posted	To Post
Material Cost	:==	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		,
Misc.	:	0.00	0.00	0.00	0.00	0.00
		=======	========	======		
Burden	:	0.00	0.00	0.00		
		========	========	======		
Total Cost	:	0.00	0.00	0.00		
Mark up	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

Estimated Actual Labour Hrs/Amount Done : 0.00 Profits/(Loss) : 0.00 0.00 0.00